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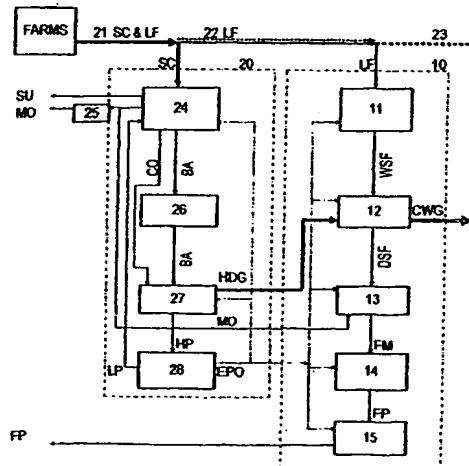
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(54) Title: SYNERGISTIC CO-LOCATION OF PROCESS PLANTS

SYSTEMS DIAGRAM -
SUGAR CANE CRUSHING SEASON



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(57) Abstract: Legume fodder crops, grown as soil-enhancing fallow crops for sugar cane, are processed in feed mills co-located with existing cane sugar mills to produce animal feed products, such as hay, with a positive economic value. The process uses some of the sugar mills' excess fibre by-product (bagasse) as the energy source for the dehydration of the fodder.